



User Instruction & Installation Manual

LX480 Manual Control 1Kw Xenon Searchlight



Product Reference Number:

A2277 – LX480 Deck Pedestal 240v
A2278 – LX480 Deck Pedestal 115v
A2279 – LX480 Cabin 240v
A2281 – LX480 Cabin 115v
A2282 – LX480 Cabin Pedestal 240v
A2283 – LX480 Cabin Pedestal 115v

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1 – Introduction

It is imperative that this manual is read carefully and understood before installing your equipment. For your future reference please keep this manual in a safe place.

Thank you for specifying a product from the Francis Searchlights range. All Francis products are designed to give complete customer satisfaction and are manufactured to the highest engineering standards in order to ensure optimum performance and service life.

The Francis Xenon range combines features proven over many years service in the most hazardous conditions in both marine and land installations.

In order to prolong the life and performance of your product, we recommend that you only specify Francis Searchlights spare parts. This will also ensure that any warranties on your equipment will not be invalidated. Information on spares ordering and parts is provided in this manual.

Should you ever need to contact Francis Searchlights Ltd. regarding your equipment, please quote the Product Serial Number at all times.

2 - Safety Precautions

The following instructions must be adhered to, in order to ensure a safe working environment and the safety of the user.

Note: When unpacking or manoeuvring the searchlight into its fixing position, the lifting handles must be used in order to prevent damage to the equipment or personal injury.

- Because of the high internal pressure within the lamp, there is a risk of explosion in either a hot or cold state;
- During operation this lamp emits intense UV radiation which is harmful to the eyes and skin. Suitable protection should be worn;
- The high luminance of the arc can cause severe damage to the eye if viewed directly. ALWAYS wear suitable protective goggles when viewing the lamp;
- Always use protective jackets supplied with the lamp;
- Should it be necessary to examine the lamp with the front bezel removed, always use a protective shield and wear goggles to ensure a safe working environment;
- Searchlights get hot. Never touch the unit when lit and always allow 15 to 20 minutes for cooling down after turning the searchlight off;
- Never place anything on or cover the searchlight when in use;
- Ensure the lamp has cooled sufficiently before removal;
- If undue force appears necessary to remove the lamp, the equipment should be inspected by a competent person or contact the manufacturer;
- When disposing of lamps there are several options available:
 - Return the lamp, via the supplier, to the lamp manufacturer in its complete packaging
 - Because of the cold internal pressure of the lamp is approximately 8 bar, the lamp must first be depressurised before disposal. Place the lamp, in its protective jacket, in a plastic bag and drop from a height of 1 to 2 metres onto a hard surface;
- XBO lamps do not contain materials which are harmful to the environment and thus are not subject to special waste disposal regulations;
- Due to the vast range of lamps available it may appear possible that more powerful lamps can be used in the equipment than for which it was designed. Even when the unit will physically accept a higher wattage lamp, this substitution is not recommended and is dangerous. This action will also void any warranties on the equipment.

Always refer to the lamp manufacturer's technical data when dealing with lamps.

3 - Technical Information

This product has been designed to operate in accordance with the product specification. The LX480 1000 watt searchlight has the following features:

- All marine grade materials and fixings;
- Electronic power supply unit;
- Parabolic glass reflector, Optional nickel reflector;
- Stove enamel painted;
- Full 360° horizontal rotation;
- Vertical movement Deck +45° to -25°, Cabin +40 to -40°;
- Internal self-regulating heater.

The searchlight also performs to the following optical data:

- Xenon light source;
- Lamp Wattage - 1000 Watts;
- Supply voltage – 220/240v or 100/115v;
- Peak Beam Candlepower – 67,779,546 lux;
- Range – 8,233 metres;
- Divergence - 1.5° to 10°;
- Temperature range: -50°C;

In order that the searchlight operates correctly it is imperative that competent personnel are responsible for the installation, operation and servicing of this equipment. Failure to adhere to this advice may cause premature failure or incorrect operation of the searchlight, which may damage the equipment or cause personal injury.

Technical information on the Power Supply Unit and Ignitor are included overleaf. For more detailed information please contact the manufacturer.

PSU ref.: ECG 1000 XE
Ignitor ref. ZG 60 XE

ECG 1000 DC-C

Type HBX1000

Electronic Control Gear for DC short arc lamps up to 1000W

Please read this information carefully, before installing and operating the power supply!



-All rights reserved-

Suiting igniters

ZG 60Xe 60Amps igniter with asymmetric ignition,
for Anode or Cathode Ground operating

ZG 120Xe 120Amps igniter with asymmetric ignition
for Anode or Cathode Ground operating

Features:

-
- Power supply for xenon filled short arc lamps, **DNVGL-CG 0339 certified**
 - Designed for Xenon short arc lamps rated **up to 1000W/ 66A**
 - Output power customer selectable by control Voltage **0-5V**
 - Capable to drive lamp voltage ranges from **15 to 29V**
 - **Ballast boards inside IEC(UL) 60601 certified and HALT tested**
 - Input voltage range **90V AC to 264V AC**, power factor corrected, built-in EMI-filter: meets CE and FCC part "A"
 - μ P controlled, digital power management with high output stability over lamp lifetime
 - Output short circuit protected and "Arc to Ground" protected
 - Operation with Cathode or Anode to Ground/PE possible
 - Galvanic separation of lamp output and line input, thermal shut off at 90°C
 - Shut off function for end of life and lamp fail parameter
 - Ballast cascable for use for higher wattage Xenon lamps
 - Auxiliary regulated 24V/ 0.2A output for Subsystems, **permanent available**
 - For OSRAM, Ushio, LuxteL, Excelitas, PerkinElmer lamps
 - Flexible Design: new lamps and functions adaptable by software

Electrical DataAll values are valid at $25 \pm 5^{\circ}\text{C}$, unless otherwise noted**Input Data**

Nominal Operation	Symbol	Unit	Nominal	Tolerances	Remarks
Input voltage AC Line	U	V AC	100-240	90 - 264	
System wattage	P_{Li}	W		600 -1150	depends on select
Input current	I_{Li}	A		5 – 14	depends on select
Line frequency	f_{in}	Hz	50/60	47 – 63	
Line Power factor	PFC	1	1.0	0.92 to 1.0	
Line inrush current limiting	A_{peak}		13	Limiting Element will	be shorted by Relais
Leakage Current to PE	I_{Leak_SA}	μA	<500@230V		Standalone

Other Operation Data	Symbol	Unit	Nominal	Tolerances	Remarks
System wattage during ignition	P_{Iign}	W	25	<30	
System wattage standby-operation	P_{LIstby}	W	1,5	0.5 – 2.0	

Lamp Output Data

Ignition	Symbol	Unit	Nominal	Tolerances	Remarks
Ignition voltage with ZG ..Xe	U_{Iign}	kV _{peak}	30-35		Depends on igniter
Ignition time	$t_{Iign\ on}$	sec.	1	0.9 – 1.1	
automatic restart counter			5	--	attempts

Run-up Operation	Symbol	Unit	Nominal	Tolerances	Remarks
Run-up Current @ 15V	I_{max}	A	66	+10%	Inside specified lamp-parameter (select by internal Mode-switch)
Lamp-voltage	I_{max}	A		Max.	
In rush Current	I_{max}	A	80		0 to 1ms

Nominal Operation	Symbol	Unit	Nominal	Tolerance s	Remarks
Lamp voltage	U_{La}	V	10 - 29	+/-5%	Depends on lamp select
Lamp wattage	P_{La}	W	1000	+/-2%	Fixed factory set-up Mode #4 1000W
Lamp current	I_{La}	A	Up to 66		Depend on set-up
End-Of Life-Cut off voltage	$U_{La, max}$	V	30	+/-1V	After run-up completed
End-Of-Life-Cut off time	$t_{EOL-Off}$	S	< 0.2		
RF-Ripple of output power	$\Delta P_{La,rip} / P_{La}$	%	< 1 p-p		15,5V-30V
50Hz –60Hz Ripple		%	< 1 p-p	< 4 p-p	13V 30V
Shift in output power with shift in input voltage	$\Delta P_{La} / \Delta U_{Li}$	1		< 0.005	within nominal values
Open circuit voltage for ignition	U_{ocv}	V	110	105 –120	

LIFETIME DATA

All values for $U_u = 230 V_{rms}$
 Temperature at test point = 70°C

	Symbol	Unit	Nominal	Tolerances	Remarks
ballast lifetime	t_{Life}	h	25.000	> 25.000	acc. To MIL HDBK for nominal operation

MISCELLANEOUS DATA

Nominal Operation	Symbol	Unit	Nominal	Tolerances	Remarks
Power losses at 115V at 230V	P_V	W	60 – 180 45 - 160	+/-	Depends on power select
Efficiency	η	1	0.85	0.8 – 0.9	Depend on Lamp current
Ambient temperature	T_A	°C	+ 25	-10 - +50	non condensing
Internal temp. switch off temperature	T_{c-off}	°C	+90	+85 - +95	At heatsink no de-rating till switch off

Standby Mode	Symbol	Unit	Nominal	Remarks
Minimum mains shut-off time for restart	T_{reset}	s	3	Standby mode is present when the lamp doesn't light 1. when ignition hasn't been successful 2. when lamp output is shorted 3. when lamp extinguishes while running

Geometry and Weight	Symbol	Unit	Nominal	Tolerances	Remarks
Length	l	mm	170/220/224	+/-1	See dwg.
Width	w	mm	132/139	+/-1	See dwg.
Height	h	mm	141	+/-1	see dwg.
Housing					Closed AL
Weight	W_B	g	2660		

Wiring length	Symbol	Unit	Nominal	Tolerances	Remarks
Between igniter and lamp	L_{II}	mm		t.b.d.	As short as possible
Between ballast and ignier	L_{bl}	mm	t.b.d.	t.b.d.	External Igniter ZG 60Xe

Cooling method	Symbol	Unit	Nominal	Thermal Situation
	airflow	meter per second	Built in fan	must be checked in actual application

Plugs and Cables	Manufacturer / Type	Remarks / Header/Contacts
Ballast mains plug CN 1	Screwable for wires up 1.5qmm/ for max. input current = 14Amp	See drawing on page 6
Ballast Control interface plug	ST 1 JST / B6B-EH-A I Isolated to line voltage. GND connected to PE	See drawing on page 6
Connection Ballast to Igniter	By Screw M5 and Cable-shoes (Cu16-5) for 16qmm	See drawing on page 6

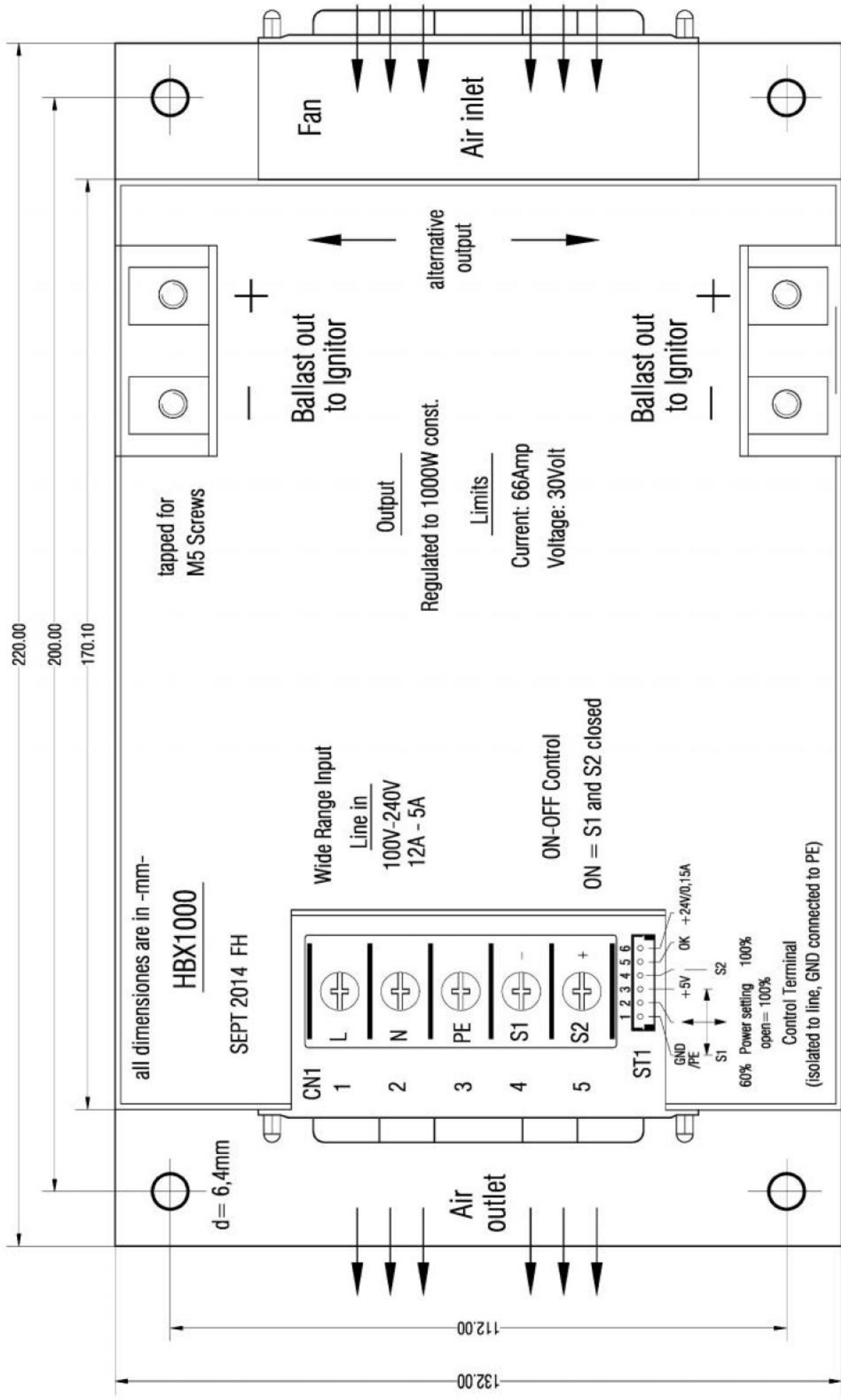
PIN Assignment and Fuse

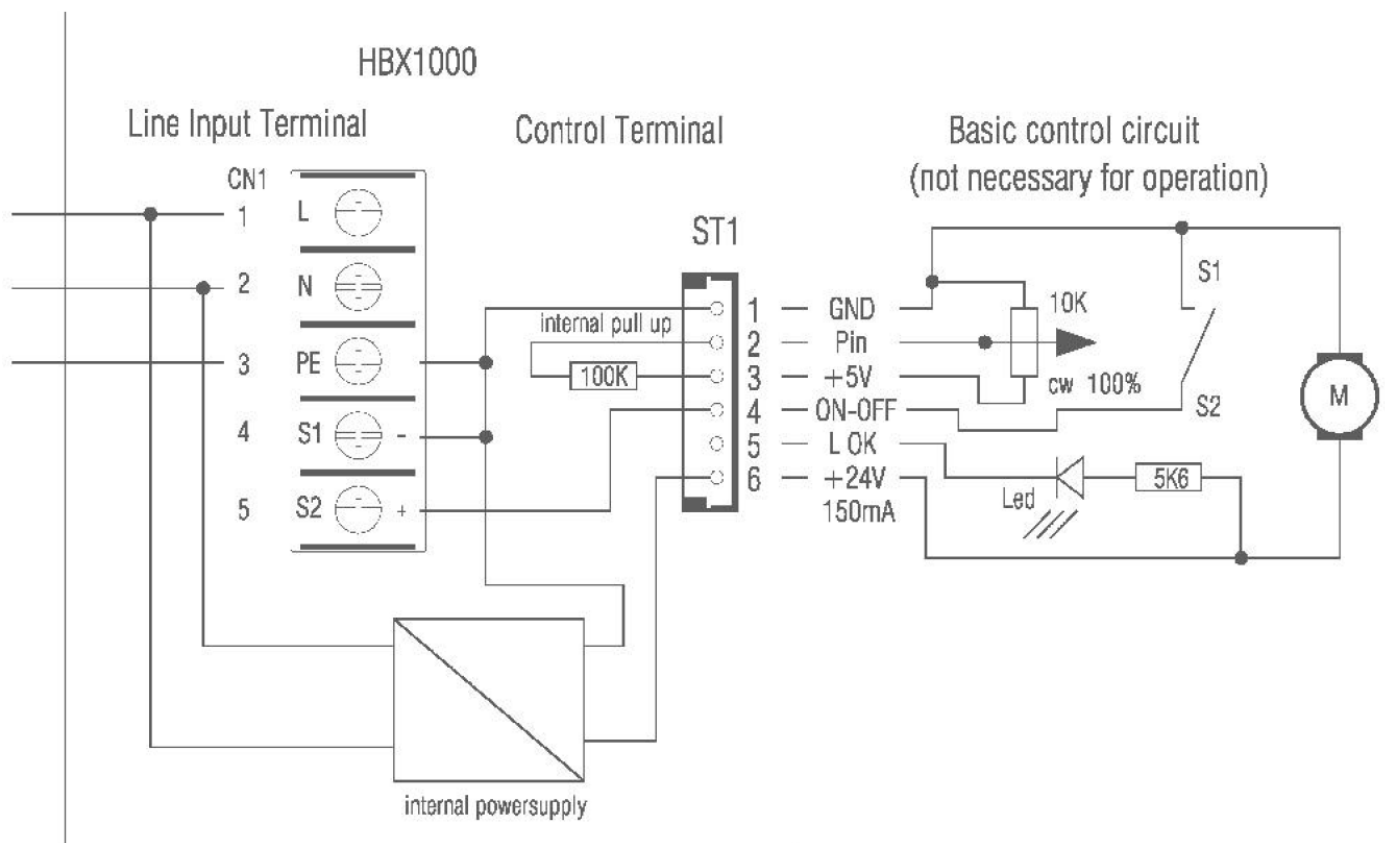
Connector		Signal	Status	Description
Line input CN 1	PIN 1	AC in -L-		AC - wide range input Voltage 90V – 264V
	PIN 2 PIN 3	AC in –N- PE		Safety Ground
CN 1	PIN 4 (-) PIN 5 (+)	ON-OFF/GND By switch, by open collector or by control voltage 0-24V		Universal ON-OFF control input
Lamp output Terminal	Copper rails, tapped with M5 for cable shoes (Cu16-5)	Plus Lamp Voltage Minus and Power	Connection to external Igniter ZG 60Xe ZG 120Xe	
Option Board terminal ST1 opto-isolated	Pin 1 Pin 2 Pin 3 Pin 4 Pin 5 Pin 6	GND/PE/CN1-Pin4 Power control input +5V ON-OFF/CN1-Pin5 Lamp Lit feedback +24V-0,15A auxiliary out		GND and 24V return Voltage or PWM control, 5V =1000W Use for power-control potentiometer ON-OFF input, Power On = <1V Open collector output (NPN), OK is low For external subsystems
Fuse		Fixed built -in 3xT 5A/ 250V		CAUTION! For Continued Protection Against Risk of Fire, Replace Only with Same Type and Rating of Fuse

Standards	
Safety and performance Certifications	UL 60601-1, IEC 60601-1 (CB) for ballast boards HBX180 CB- Test, and UL must be completed with the final product
RFI – (Radio Frequency Interferences) (Funkentstörung)	has to be done with complete assembled project, built-in EMI-filter, that meets CE and FCC (A) requirements, for “B” an additional Filter is recommended (has to be tested with final product)

Environmental Requirements	Ambient conditions	Remarks
Storage Temperature Range	-20°C - +60°C	
Operating Temperature Range	-10°C – 40°C	Depend on cooling
Humidity Range	20% - 95% non condensing	
Altitude operating	0 Ft. to 10000 Ft.	
Altitude not operating	0 Ft. to 40000 Ft.	
Vibration operating	G _{rms} , 5 Hz to 500 Hz random 10min x y z axis	t.b.d. not tested
Vibration not operating	G _{rms} , 5 Hz to 500 Hz random 10min x y z axis	t.b.d. not tested
Shock operating	G _{rms} , ½ sine wave, 11ms x y z axis	t.b.d. not tested
Shock not operating	G _{rms} , ½ sine wave, 11ms x y z axis	t.b.d. not tested

Specifications subject to change without notice





Basic circuit for use:

Pin 4 for ON-OFF is a multiple use universal input, which can be driven by signals up to 24V. To operate the lamp S1 and S2 must be closed.

Pin 3 is a high impedance input for Power adjust. It can be driven by voltage between 0V and 5V or by 5V PWM Signals with 100Hz to 500Hz. It can left open for 100% output Power.

Pin 5 is an open collector Output to drive a Led for amp OK operation.

Igniter connection



Additional hints for use and safety:

1. **Safety**

Because of instant hot restrike, the output voltage to the lamp can reach values of up to +/-15000 Volts! Please ensure minimum 15mm clearance between all lamp terminals to PE, to prevent arc to ground situation!! Primary wiring has to meet national requirements for electrical safety!

2. **Lamp power selection:**

By multimode 16-step switch (0-F). **Only factory setup. Not for end user.**

3. **Auxiliary 24V Output**

The unit has one 24V output terminal for driving subsystems.

The maximum output current for this output is total 150mA.

The 24V output voltage is permanently available, even when the lamp is not in operation!

This terminal is connected to PE with GND (24V return)!

4 - Unpacking and Installation Instructions

The following instructions should be read and fully understood prior to installing the equipment to ensure that the correct procedures are followed, and all safety precautions are observed.

Note: If the equipment has been in storage for a considerable amount of time, it is advisable to conduct a routine maintenance check on all parts before installation.

Safety Precautions

This equipment should not be connected to an electrical supply before being installed. Installation procedures should be adhered to in order to ensure a safe working environment and reduce the risk of damage or personal injury.

Preparing the Mounting Position

Mark out and drill the fixing holes through the deck. Fit the 'O' ring in position and bolt the searchlight base securely. On an uneven surface it is necessary to use a suitable sealant, such as silicone, in order to ensure a weatherproofed joint. If anti-vibration mounts are to be fitted, the fixing holes for the mounts should also be marked out and drilled. Prior to manoeuvring the searchlight into its' fixing position, the AV mounts should be fitted to the base. When in the desired position, bolt the searchlight firmly down.

5 - Electrical Installation

For safety purposes, only competent personnel should perform the electrical installation. All equipment should be installed to current Electrical Regulations and Standards.

In order to obtain the maximum light output from the searchlight, it is essential that the full operating voltage of the lamp fitted be applied to the lampholder contacts.

Method of Electrical Connection

- 1) Disconnect the supply before working on the electrical system;
- 2) The searchlight must be connected to a fused electrical supply, using suitably sized cable.
- 3) If the searchlight is located a considerable distance from the supply, provision must be made in the cable size in order to overcome the voltage drop.

The PSU should NOT be positioned no more than 5 meters away from the searchlight.

The following table below indicates the maximum length of cable to be used for the AC supply cable, from the control panel to the searchlight:

Searchlight	115v 1Kw	240v 1Kw
Cable Size (mm ²)	Distance Max	Distance Max
1.5	17 MTRS	75 MTRS
2.5	28 MTRS	123 MTRS
4	44 MTRS	195 MTRS
6	68 MTRS	304 MTRS
10	115 MTRS	509 MTRS

- 4) Whenever possible cable terminations should be made below deck and with approved terminal devices;
- 5) If a spare auxiliary fuse or circuit breaker is not available, one of the correct type and rating should be fitted and connected to a positive supply. It is advisable to locate a bus bar or main connection and avoid any direct connection to the supply;
- 6) For 110/220v AC products, the following colour coding system should be used for the customer supply cable:

Brown	- Live
Blue	- Negative
Green/Yellow	- Earth

Note: This equipment must be earthed.

Installation Guidelines

A typical installation and connection routine for the searchlights is as follows:

Referring to wiring diagram X4737, a 240v or 115v AC supply should be connected to the Power Supply Unit as shown, which then provides a common feed to all other functions and equipment.

Cables required to be connected by the customer: -

4 cores 4mm cable from the Searchlight into the PSU, doubling up the pairs.

4 cores 1.5mm cable from the Searchlight to the PSU.

Mains supply cable.

(Customer may need to provide a suitable junction box to extend these cables – 3 metres supplied). The searchlight head is pre-wired.

When the light is in operation the output from the PSU should be approximately 19v dc at 54amps.

Upon striking, the running wattage of the lamp can be calculated by using the equation:

$$P = VI$$

Where P= Power (watts)

V= Voltage (V)

I = Current (Amps)

Instruments required: D.C. Ammeter & Multi meter

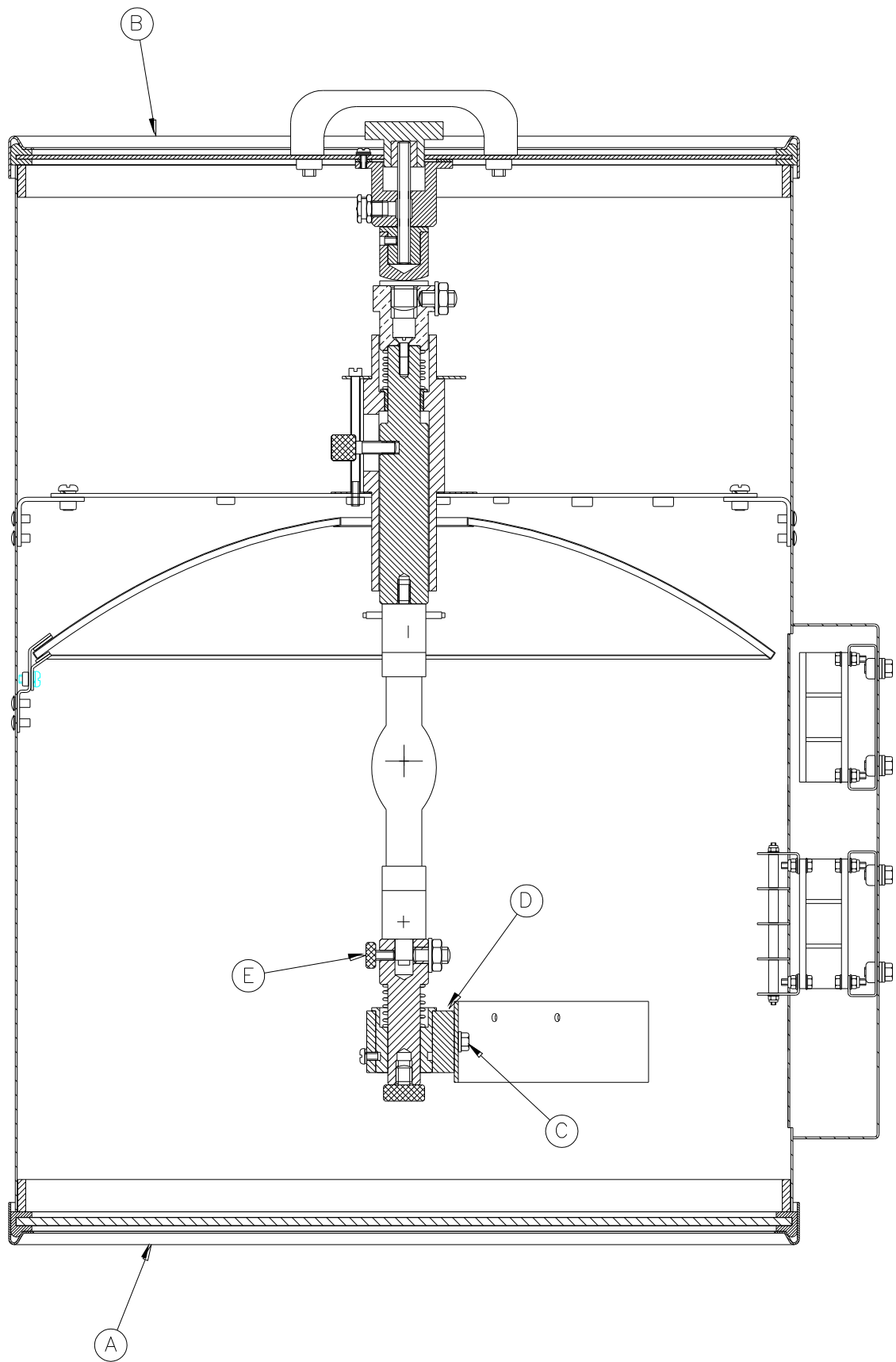
Procedure

- 1) With the multi meter, test the DC voltage in the searchlight head. This should be approximately 19 volts.
- 2) With the D.C ammeter, test the current of the red DC cable at front of searchlight. It should read approximately 54 amps.
- 3) Multiply these readings together, as shown above, to obtain the desired wattage required, usually about 1026watts.

Fitting instructions for the 1Kw xenon lamp

Referring to the diagram overleaf:

- 1)** Unfasten the eight latches on the front and rear of the searchlight;
- 2)** Remove the front bezel (A) and rear bezel (B) assemblies and carefully place to one side, ensuring no damage;
- 3)** Unscrew the two M6 hexagon screws (C) from the front lampholder mounting block (D) and remove the front lampholder assembly from the mounting bracket;
- 4)** Loosen the knurled screw on the front (E) lampholder assembly;
- 5)** The lamp can now be inserted, make sure that the negative (cathode) end of the lamp is towards the rear of the searchlight and gently screw the end of the lamp into the rear lampholder socket. Do not over tighten as this may result in the lamp shattering due to undue force;
- 6)** Fasten the front lampholder mounting block back in position, it will be necessary to pull the front socket against its spring to fit over the lamp. When in place tighten the front knurled screw (E);
- 7)** Fasten the front and rear lampholder leads as wiring diagram, ensuring the connections are secure;
- 8)** The front bezel and rear bezel can now be replaced. Ensure all latches are securely fastened down in order to provide effective waterproof seal;
- 9)** Removal is the reverse of the above.



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6 – Operating Instructions

This equipment is designed for use out of doors, in free air. Never place anything on or cover the searchlight when in use as this may present a hazard.

The PSU should be housed below deck.

The searchlight can be positioned using the elevation and base lock wheels. When in the desired position the lock wheels must be securely fastened to prevent damage.

The beam of the searchlight can be adjusted to give a variety of beam types. By turning the focus lock wheel positioned on the Rear Dome clockwise/anti-clockwise, the lamp holder mechanism moves through spot to flood positions. When the desired beam is achieved simply release the lock wheel.

The heaters specified on this equipment are self-regulating and will shut off when they reach the dew point temperature.

This product should not be used for any purpose other than for which it was designed. Any modifications to the product should not be undertaken without consulting the manufacturer.

Setting to Work

Safe service in use necessitates the strict observance of the following precautions.

- Any article fabricated from quartz or glass is inherently fragile and care should therefore be taken, at all times, when handling lamps;
- Eye protection must be worn when handling lamps that have been removed from their packaging materials. The protective jacket should not be removed from the lamp for safety reasons, as there is a remote possibility of the lamp shattering violently, especially if it is subjected to mechanical shock or vibration;
- Ensure that the power rating of the Xenon lamp to be fitted is suitable for the lamphouse and power supply equipment (rectifier);
- Always isolate the equipment from the supply before inserting a lamp;
- Before inserting the lamp ensure that all contacts are clean. Contacts must be renewed at the slightest sign of corrosion. Sanding or filing down corroded areas is not recommended as this will only make the conducting surface between the pin and lampholder smaller, thus causing the lamp to overheat;
- The inert gas (Xenon) used in XBO lamps are under a pressure of several bar even when the bulb is cold. FOR SAFETY REASONS THE LAMP MAY ONLY BE INSERTED INTO THE LAMPHOUSE WITH THE PROTECTIVE JACKET FITTED;
- Do not twist or bend the fused quartz bulb when fitting the lamp as mechanical stresses MUST be avoided;
- Ensure that the spring contacts firmly surround the pins on the cap of the lamp. Do not apply unnecessary force when tightening the screws;
- After inserting the lamp, ensure that there is sufficient axial play in the lampholder. The lamp must be capable of unimpeded expansion when it warms up to operating temperature. Mechanical forces must not be applied to the fused quartz bulb;
- Electrical leads must be arranged in such a way that there is a sufficient air gap (approximately 40mm) between them and the lamphouse, in order to prevent flashovers from the ignition voltage. All flexible leads must have strain-relieving clamps;
- Before putting the lamp into service for the first time, check the polarity of the electrical connections. INCORRECT POLARITY WILL CAUSE IMMEDIATE DESTRUCTION OF THE LAMP;
- Before the protective jacket is removed, suitable protection must be worn i.e. face mask and gloves with wrist protection;
- Never touch the quartz bulb with bare hands, as fingerprints will make the glass cloudy and cause a severe loss of light. This may also cause recrystallisation and thus weaken the bulb material. Should the bulb be inadvertently touched, remove fingerprints with methylated spirit and a clean, soft paper towel. The bulb should then be wiped with distilled water. (NOTE: ALWAYS WEAR MASK AND GLOVES DURING CLEANING);
- All packaging and the protective jacket must be retained for re-use. Whenever removing a lamp, the protective jacket must always be used for safety reasons;

Notes:

- 1) XBO lamps are designed for dc operation only. The dc current may only be varied within the limits of the current control range. A XBO lamp operates best at rated current; over the life of the lamp, the current may be increased to its maximum value to compensate for loss of light. The output of the lamp can be reduced by operating the lamp at minimum current, but this does not prolong the life of the lamp;
- 2) For safety reasons, XBO lamps should be replaced once they reach the end of their average lamp life, and not later than 1.25 times they're average lamp life. After this time there is an increased risk of the lamp exploding;
- 3) The anode (positive cap marked '+') must be on top when the lamp is inserted in the vertical position. If the anode is incorrectly inserted the arc will be unstable, the bulb will blacken more quickly, and the lamp will prematurely fail;
- 4) The HT lead from the high voltage terminal of the Ignitor, must be connected to the cathode (negative cap marked '-'). If the lamp is connected with the wrong polarity it will be irreparably damaged after a very short time.
- 5) In all circumstances the lamp manufacturer's data should be referred to when dealing with lamps.

7- Fault Finding

All fault finding must be conducted by a competent person or qualified Electrical Engineer.

Please refer to the following table for the trouble-shooting of Xenon lamps.

Fault	Cause	Remedy
■ Wrong Polarity	■ Lamp incorrectly fitted ■ Faulty wiring	■ Anode (large electrode) must always be on top in vertical burning position ■ Check polarity, transpose connections if necessary
■ Cap overheated ■ Cap temperature above 230°C	■ Faulty contacts ■ Cooling equipment defective	■ Check terminals, tighten or renew ■ Check cooling equipment and replace if necessary
■ Arc unsteady	■ Lamp operated outside current control range	■ Correct current setting
■ Bulb draws in air	■ Crack in graded seal caused by overheated cap ■ Maximum cap temperature 230°C	■ Check terminals - tighten or renew
■ Glass erosion on fused quartz bulb	■ Lamp operated outside current control range ■ Lamp service life exceeded	■ Correct current setting ■ Check meter
■ Electrodes damaged	■ Current ripple too high	■ Have power supply inspected
■ Asymmetrical blackening of lamp (in horizontal burning position)	■ Lamp operated too long in same position	■ Turn lamp through 180° after half service life

Failure of Lamp to Ignite

In the event of the xenon lamp failing to light the following steps should be taken:

- 1) Check that the mains supply is connected to the input of the PSU. On operating the switch, if the lamp does not light switch off mains supply and check all fuses;
- 2) If the lamp still does not ignite, check the searchlight head. On your command get an operator to activate the starting switch for approximately 5 seconds. During this time listen for any noise (cracking or hissing) coming from within the barrel. If this arcing is heard switch off the supply at the mains. Remove the rear dome to expose the two supply leads to the xenon lamp. Using a dry cloth wipe these leads to remove any dust, moisture or condensation that may have formed around the inside of the barrel. Replace the rear dome, ensuring the latches are secure, and perform the check again, listening for the cracking. If the lamp still fails to ignite, switch off at the mains and replace the xenon lamp in accordance with the safety procedures within this manual and the manufacturers' information.

Any further tests to be carried out with regards to lamp failure must be conducted by a competent electrical engineer and should not be carried out in an explosive atmosphere.

- 3) Before a xenon lamp will ignite, the electrically insulated gas between the electrodes must be ionised. This is done by the ignitor which produces a high frequency voltage (up to 32,000 volts or higher). The ignitor is activated by switching the lamp on and a crackling or hissing noise should be heard. The ignitor is housed within the rear of the searchlight barrel. This is a totally encapsulated unit and repair is not advised. If found to be faulty a new ignitor must be fitted.

8 - Maintenance and Servicing

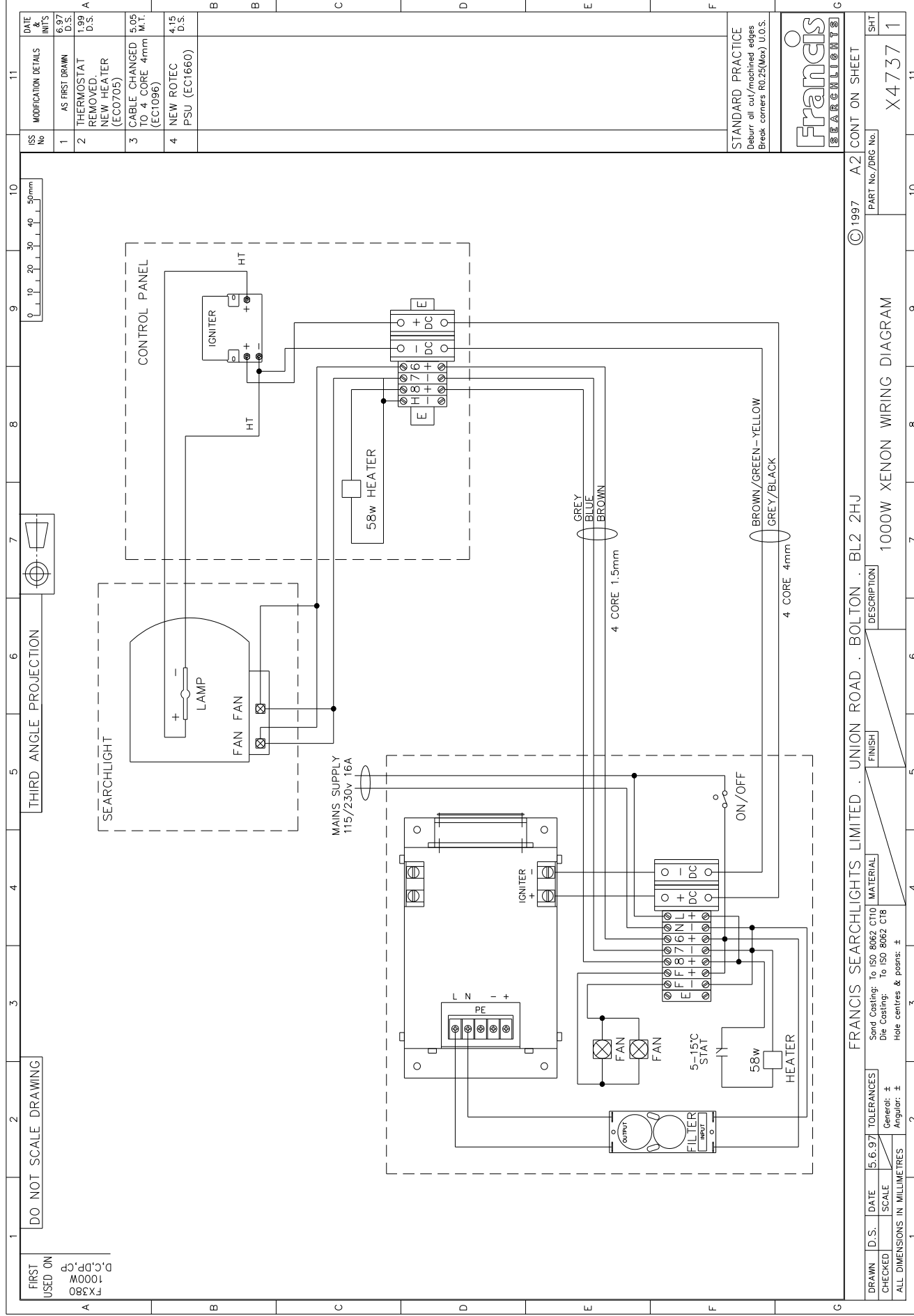
In order to prolong the service life and performance of your searchlight, the following maintenance guidelines are recommended:

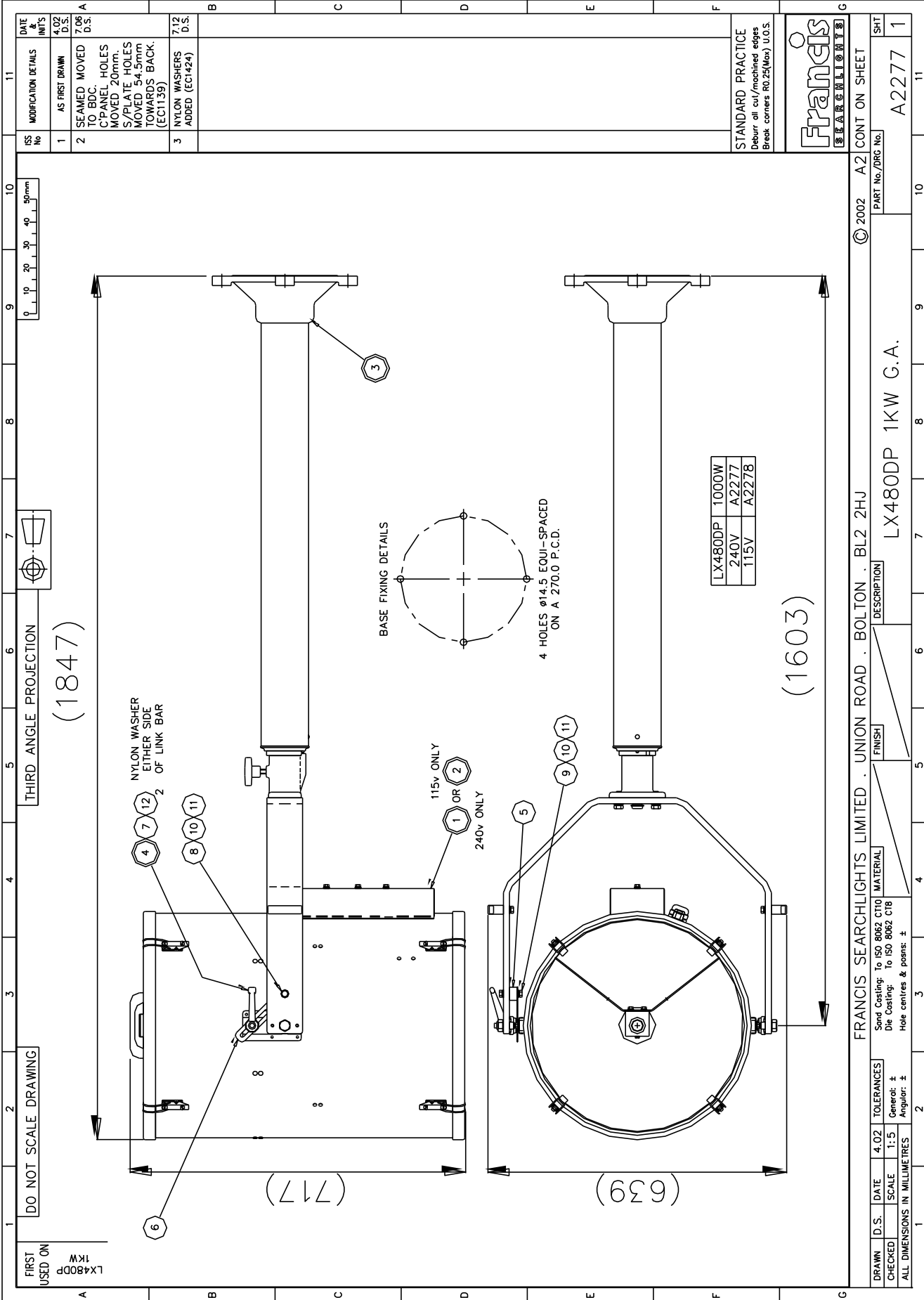
- Maintenance checks should be conducted before every voyage or at least every three months;
- Before checking, disconnect the equipment from the supply;
- Visually inspect the condition of the equipment;
- Any major or minor structural damage should be rectified immediately in order to reduce sympathetic wear;
- After inspection it may be necessary to clean the inside of the searchlight. The following procedure should be adhered to:
 - Remove the front bezel;
 - Clean the front glass inside and out using a proprietary glass cleaner;
 - Clean the reflector if required;
 - Check the reflector mounting gaskets. If signs of corrosion or damage are evident, replace as necessary;
 - Ensure that the lampholder is free from corrosion or other damage;
 - Check earth point for conductivity;
- It is advisable to check all seals and gaskets for signs of degradation. Renew if necessary;
- Upon completing all maintenance requirements, the searchlight should be tested for full working order (approximately 20 minutes).
- Every six months the external movement mechanisms i.e. lock wheels, elevation and pan mechanisms, should be lightly lubricated.

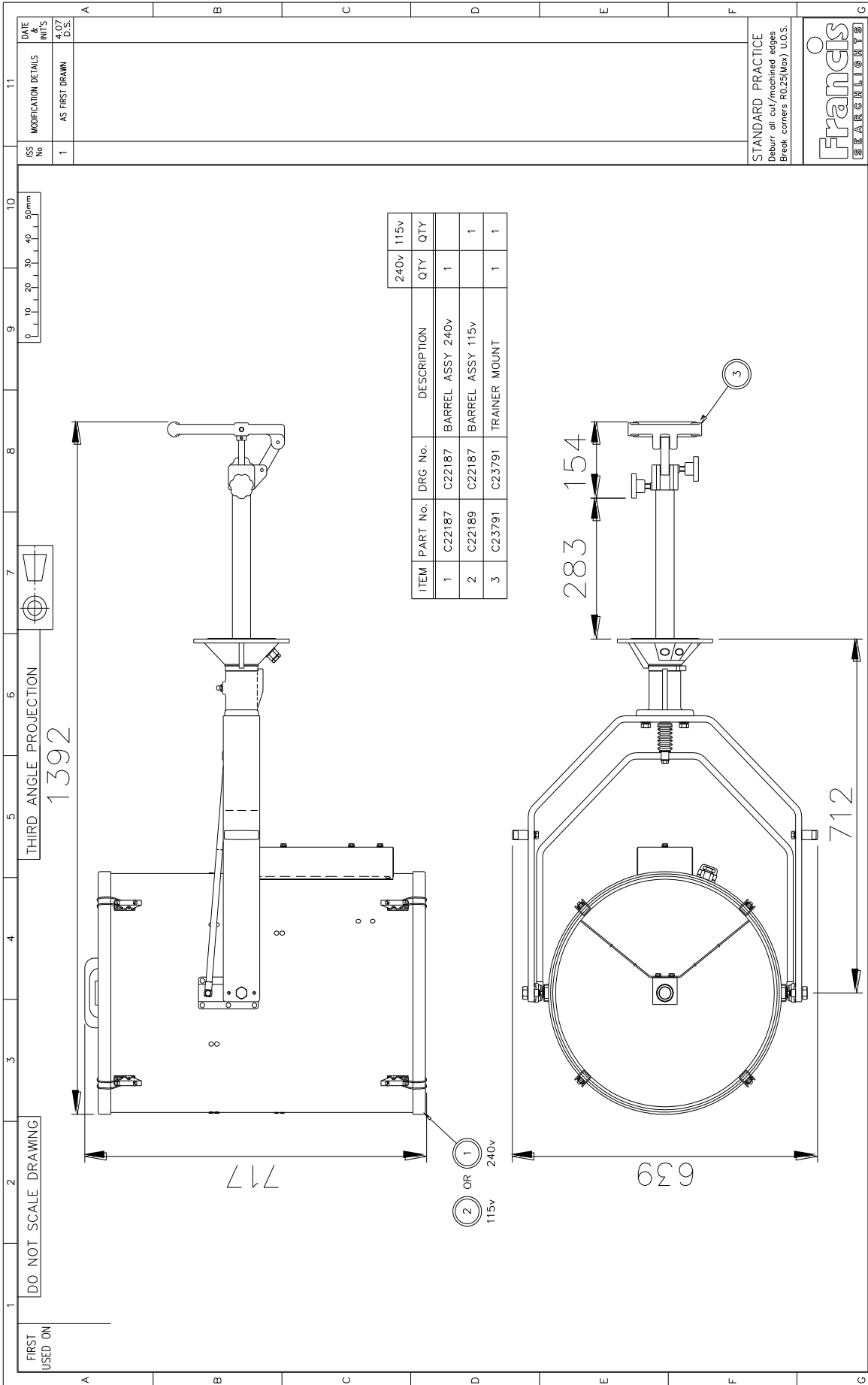
If in any doubt as to the correct servicing procedures to adopt please contact your distributor/agent or the manufacturer who will be able to advise the best course of action for your product.

9 - Wiring Diagram and General Assembly

Drawing Number	Description
X4737	Xenon Wiring Diagram
A2277	LX480DP General Assembly Drawing
A2279	LX480C General Assembly Drawing
A2282	LX480CP General Assembly Drawing
C26807 / C26808	Power Supply Enclosure Assembly





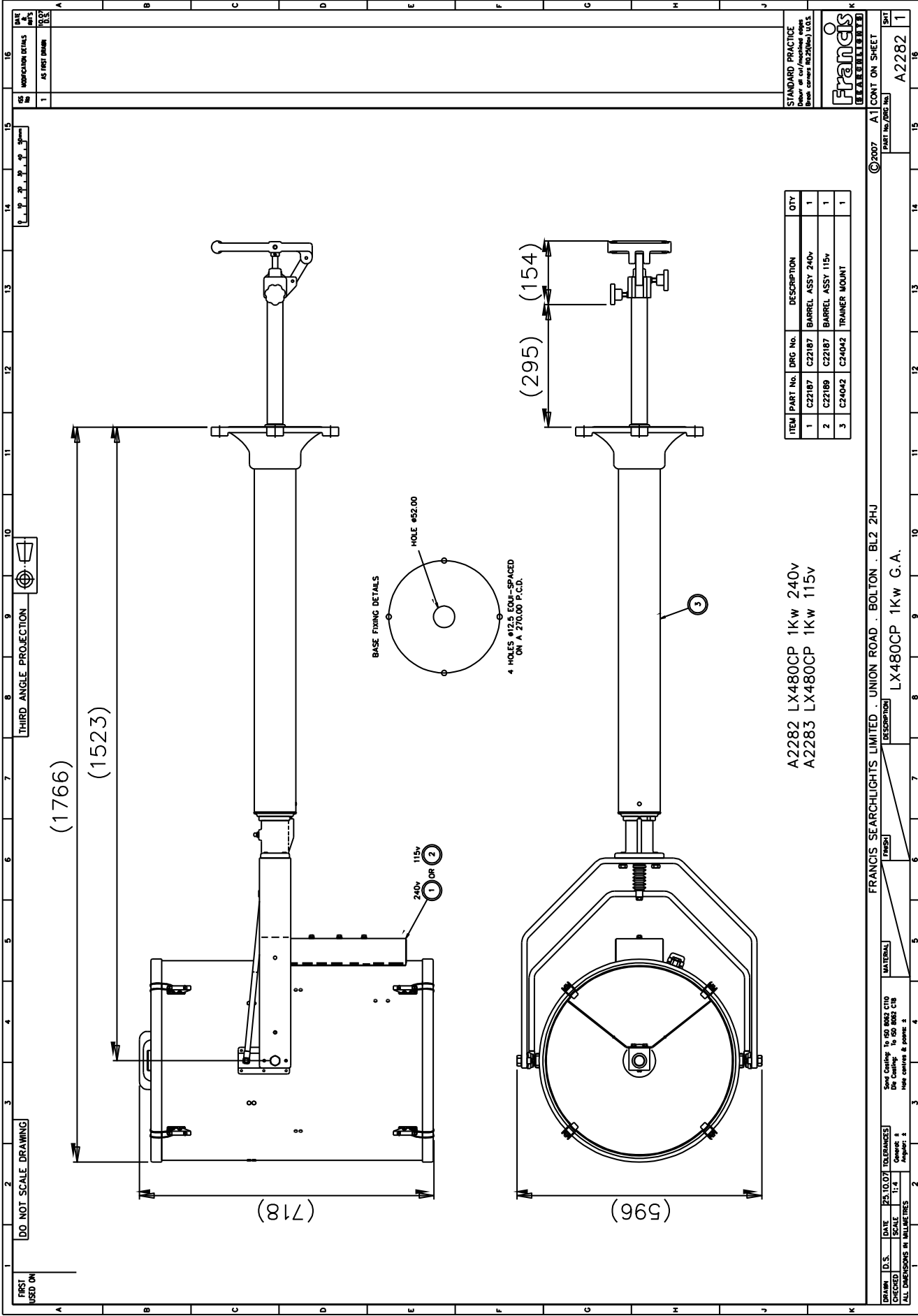


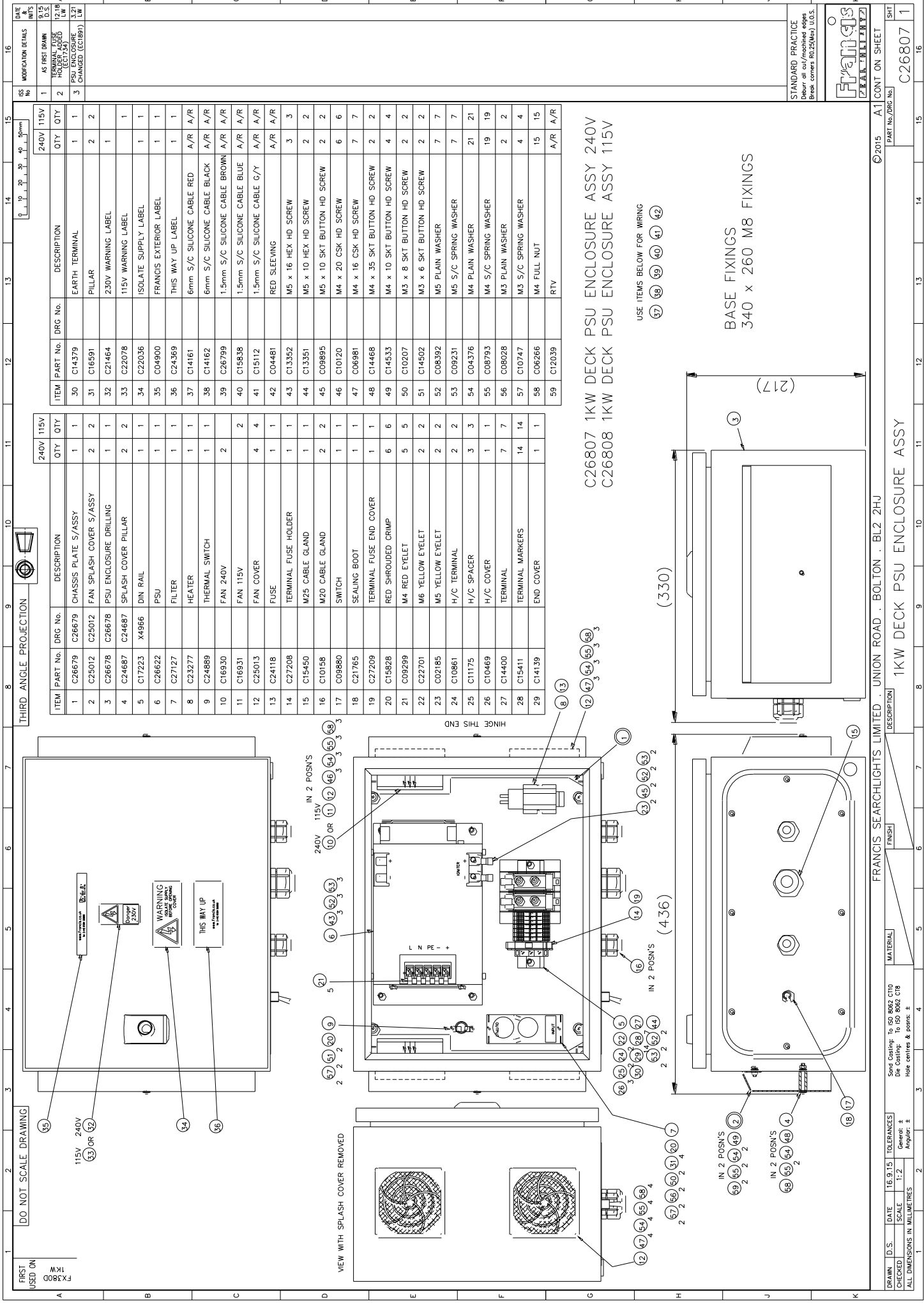
DATE & INITIALS		MODIFICATION DETAILS	
4.07 D.S.		AS FIRST DRAWN	
1			

STANDARD PRACTICE
Debur all cut/machined edges
Break corners R0.25(Max) U.O.S.



DRAWN		D.S.	DATE	4.07	TOLERANCES	General: ±	Angular: ±
CHECKED		D.S.	SCALE	1:5	ALL DIMENSIONS IN MILLIMETRES		
PART No./DRG No.		CONT ON SHEET		SHT			
LX480C 1Kw GA		A2279		1			





STANDARD PRACTICE
Debur all oil/machined edges
Break corners R0.25(Max) U.O.S.

Francis
SEARCHLIGHTS

10 - Spare Parts List

The following spare parts can be ordered directly from the manufacturer:

Part Number	Description
C26622-00	Power Supply Unit
C26623-00	Ignitor
C27127-00	PSU EMI Filter
C16930-00	Fan (240v) (PSU & Searchlight)
C16931-00	Fan (115v) (PSU & Searchlight)
D22843	1Kw Xenon Lamp
C20707-00	Front Glass
C20568-00	Front Glass/ Rear Bezel Gasket
C22377-01	Heater & Fuse Assembly
C21714-00	Reflector
C10170-00	'O' ring Seal Base (Deck Pedestal & Cabin Pedestal)
C21502-01	Base Lockwheel Assembly (Deck Pedestal)
C22205-01	Side Lockwheel Assembly (Deck Pedestal)
C11377-00	Focus Body Flange Seal
C20281-00	Bellows (Cabin & Cabin Pedestal)
C08926-00	Push Rod Seal (Cabin & Cabin Pedestal)
C21967-00	'O' Ring (Cabin & Cabin Pedestal)
C11026-01	Pan Lock Wheel Assembly (Cabin & Cabin Pedestal)
C11148-00	'O' Ring Seal Base (Cabin)
C24580-01	Tilt Lock Wheel Assembly (Cabin & Cabin Pedestal))

In order to prolong the life and performance of your product, we recommend that you only specify Francis Searchlights spare parts. This will ensure that any warranties on your equipment will not be invalidated.

When ordering spare parts please contact the Sales Department at Francis Searchlights Limited. Please quote searchlight model and serial number at all times. This will enable a fast response to your spares' requirements.